

1 **1.TITLE: Surgical Tool with an Electroactive Polymer for Use in a Body**

3 **BACKGROUND OF THE INVENTION**

4 Field of the invention

5 This invention is related to the field of surgery and, particularly, to the use of an
6 electroactive polymer in a tool to accomplish work within the body. One example is in
7 orthopedic surgery, as a bone tamp for bone fractures and in the procedure referred to
8 as vertebroplasty. Another example is in variable volume implantable pumps to collect
9 or deliver materials.

10 Description of the Prior Art

11 Vertebroplasty is a percutaneous technique for repairing spinal compression
12 fractures by injecting bone cement into the vertebrae. The bone cement is used to
13 shore up the collapsing vertebrae which relieves pain associated with undue pressure
14 on the spinal nerves. The procedure is now broadened in application to osteoporotic
15 patients as a surgical alternative to a regimen of narcotics and immobilization. A needle
16 is inserted through the skin on a posterior-lateral tract and penetrates the hard shell of
17 the vertebrae. A cannula is inserted over the needle and the needle is withdrawn
18 leaving a pathway for the treatment material to be deposited within the marrow of the
19 vertebral body. The material is inserted by either high pressure or low pressure
20 mechanical,electrical or manual pumps. The procedure is monitored by fluoroscopy to
21 monitor the injection to prevent the material from penetrating into the spinal canal or
22 other unwanted areas.

1 Rather than using the injected material to form the cavity within the vertebrae, later
2 devices use a balloon to form the space and control the spread of the bone cement.
3 This gives in better control of the size and shape of the cavity and the resultant size and
4 shape of the cement.

5 In addition to or, in place of, the bone cement for structural support, other
6 ingredients may be included in the material, such as BMP, bone morphogenic proteins,
7 DBM, demineralized bone matrix, BOTOX, and other viral vectors, any bone marrow
8 aspirate, platelet rich plasma, composite ceramic hydroxyapatite, tricalcium phosphate,
9 glass resin mixtures, resorbable highly purified polylactides/polylactides-co-glycolides
10 and others. U. S. Patent No. 6,582,439 issued to Sproul on June 24, 2003,
11 incorporated herein by reference, teaches this procedure.

12 The Reiley et al patent , U. S. Patent No. 6,248,110, teaches the use of an inflatable
13 balloon within the marrow of most bones in the body, including the vertebrae. The
14 balloon fashions a cavity within the bone as well as providing enough force to adjust the
15 cortical bone to relieve compression or deformation. The cavity and the new contour of
16 the bone may be filled with bone cement There is a possibility of rupture of the balloon
17 within the vertebrae and the escape of the inflating material into the body.

18 U. S. Patent No. 6,632,235 to Weikel et al issued on Oct. 14, 2003 teaches the use
19 of an inflatable balloon to be inserted within the vertebral body and expand the space
20 for treatment. The balloon may be removed before the treatment material is injected
21 into the space or the balloon may be a container for the material. There is a possibility
22 of rupture of the balloon within the vertebrae and the escape of the inflating material

1 into the body.

2 U. S. Patent No. 6,586,859 issued July 1, 2003 to Kornbluh et al teaches the use of
3 electroactive polymers (EAP) as transducers for animating figurines. The polymers act
4 as artificial muscles. The polymers are connected to movable elements of the figure
5 and, upon electrical stimulation, the polymers change shape thereby moving the
6 attached figurine parts.

7 U. S. Patent No.3,731,681 and U. S. Patent No. 5,176,641 disclose pumps
8 implantable in the body for administering medicaments over long term. The pumps are
9 powered by air pressure or elasticity of a foam to express the medicament from the
10 reservoir. The reservoirs are refillable from outside the body.

11 An article in the Oct., 2003 edition of, Scientific American, entitled, "Artificial
12 Muscles," by Steven Ashley, gives an overview of the research accomplished with
13 electroactive polymers (EAP). The general thrust of the research is the replacement of
14 mechanical, hydraulic and electrical, "actuators," with polymers that can change shape
15 upon electrical stimulation. The article also suggests that the EAP can expand and
16 contract as well as generate force equivalent to muscle.

17 Published U. S. Patent application, US 2003/0006669, published Jan. 9, 2003,
18 discloses rolled electroactive polymer (EAP) capacitors, along with the necessary
19 electronic apparatus, bi-directionally used as actuators, sensors and other devices
20 generating mechanical force and strain when electrically excited or generating electrical
21 pulse when mechanically flexed.

1 The fundamental principals of Maxwell stress and the electroactive polymer (EAP)
2 capacitors are well understood. Basically, the devices are made up of polymeric film,
3 such as dielectric elastomers, with electrodes on both sides forming a capacitor.
4 Electrical energy flowing through the electrodes causes the polymers to deflect along
5 the field lines in compression, when the electrical charges on the opposing electrodes
6 attract each other, and expand perpendicular thereto. Such conversion of electrical
7 energy to mechanical movement is in the nature of a transducer. Of course, the
8 electrodes must be flexible to maintain good contact with the interposed film.

9 The capacitors also operate in the opposite fashion in that if they are flexed or
10 strained by a mechanical force, the electrodes have different potential producing
11 electrical energy. As a capacitor stores the electrical energy applied to deform it, it
12 releases that charge as it returns to its original shape and size. The change in the size
13 and shape may be used to produce mechanical work and the electrical release may
14 also perform electrical work.

15 The prior art vertebroplasty systems, such as shown in Fig. 2, include a series of
16 stylets or guide needles to make a pathway from the skin to the cortical wall W of the
17 vertebrae. A cannula 10 is introduced along the pathway and through the cortical wall
18 and a balloon 11 is introduced into the cancellous bone C or marrow. The balloon is
19 introduced into the cancellous bone C in a reduced state and then inflated thereby
20 performing work to create a cavity 12 within the cortical bone by compressing the
21 cancellous bone. The cavity is filled through a cannula with a flowable material, for
22 example, polymethylmethacrylate (PMMA), which becomes rigid. In the case of a

1 collapsed vertebrae, the pressure used in the procedure may be high enough to expand
2 the vertebrae to its original state. Usually, the balloon is inflated with a liquid then
3 deflated and removed before the introduction of the bone cement. However, the
4 balloon may remain as a container for the cement.

5 Transducers of the prior art, as disclosed by Kornbluh et al, in the form of capacitors,
6 are shown in Figs 1A and 1B. The transducer 100 is made up of electrodes 104 and
7 106 separated by an electroactive polymer film 102. When the transducer of Fig. 1A is
8 electrically charged, it deforms as shown in Fig. 1B. The area increases and the
9 thickness 112 decreases.

10 The polymer film may be any polymer or rubber or combination thereof that deforms
11 in response to an electrostatic force or whose deformation results in a change in
12 electric field, eg., NuSil CF19-2186 made by NuSil Technology of Carpinteria, CA,
13 silicone polymers made by Dow Corning of Midland, MI, acrylic elastomers, VHB 4910
14 made by 3M Corp. of St. Paul, MN, polyurethanes, thermoplastic elastomers, pressure-
15 sensitive adhesives, fluoroelastomers, and the like. Thickness may range from 1
16 micrometer upwards. To increase the deformation capability, the polymer film can be
17 pre-stretched, either directionally or isotropically. Films may be pre-stretched from 100
18 to 600%.

19 Differential stretching is also used for special effects. Further, the polymers may be
20 restrained on one or more margins to gain increased deflection in the unrestrained
21 margins. The transducers and polymers are not limited to any particular shape,
22 geometry, or type of deflection. The transducers may be rolled, layered, or folded.

1 The monolithic transducer has more than one active area on a single EAP. Each
2 active area has a set of electrodes separated by the active area of the polymer. These
3 areas may be arranged to produce a particular result in shape, size, strain or deflection.
4 The electrodes may be of different sizes and the electric charge to different electrodes
5 may differ through charge control circuitry.

6 Other examples of EAP include electrostrictive polymers, electronic EAP and ionic
7 EAP. Electrostrictive polymers are characterized by the non-linear reaction of an EAP
8 relating to deflection. Electronic EAP change shape or dimensions due to migration of
9 electrons in response electric field, usually dry. Ionic EAP change shape or dimensions
10 due to migration of ions in response to an electric field, usually wet and including an
11 electrolyte. The ionic EAP are usually encapsulated to maintain the environment.

12 The electrodes are compliant, flexible and expandable to maintain contact with the
13 film during deformation. Suitable materials include graphite, carbon black, colloidal
14 suspensions, thin metals including silver and gold, silver filled and carbon filled gels and
15 polymers, and ionically or electrically conductive polymers. Structured electrodes may
16 also be used, such as, metal traces and charge distribution layers, textured electrodes
17 comprising out of plane dimensions. Also conductive greases, such as carbon or silver
18 greases and other high aspect ratio conductive materials such as carbon fibrils and
19 carbon nanotubes and mixtures of ionically conductive materials.

20 The electrodes may be subjected to electrical charge through direct wiring coupled
21 with suitable electronics for control of the stress and strain produced by the transducer.
22 The source of the electrical power may be an electrical grid or battery or any other

1 device developing an electrical charge. The electrodes may be charged wirelessly by
2 RF, microwave, ultrasonically or other system. For example, the electric fields may
3 range from 0 v/m to 440 Mv/m and the work output deformation pressure may be 0 Pa
4 to 10 MPa. The transducers are capable of pressures similar to muscle hence the
5 nickname, "Artificial Muscles."

6 The transducers include electronic drivers that function to regulate the electrical
7 power supplied to and/or from the electrodes. With regard to the monolithic
8 transducers, the particular active area that is charged and in which sequence may also
9 be controlled. The electronic control system may operate proportionally in that the
10 deflection can be controlled by the electrical power supplied to the capacitor. For
11 example, each transducer may be driven by alternating current or direct current, such
12 as, a dc - dc converter as supplied by EMCO High Voltage of Sutter Creek, CA, model
13 Q50, with a maximum output of 5 kV and 500 mW of power coupled with a processor
14 such as the PIC18C family of processors made by Microtechnology Inc. of Chandler,
15 AZ. In order to produce greater pressures the thickness of the EAP may be increased.
16 Other parameters may also be changed individually or collectively, such as changing
17 the dielectric constant of the EAP, decreasing the modulus of elasticity of the EAP,
18 layering multiple EAPs, and others.

19 20 **SUMMARY OF THE PRESENT INVENTION**

21 Therefore, an objective of this invention is to provide an electroactive polymer (EAP)
22 in a tool to be used as a surgical instrument to produce work in the body, either

1 singularly or repetitively.

2 Another objective of this invention is to provide a surgical instrument to produce a
3 cavity within a bone with the instrument remaining in place as a prosthesis or removed
4 to provide space for the introduction of treatment materials.

5 A further objective of this invention is to provide a cannula with a transducer
6 attached to the leading end.

7 Yet another objective of this invention is to provide a power source for a surgical
8 instrument for aspiration or infusion of body fluids or medicaments.

9
10 **SHORT DESCRIPTION OF THE DRAWINGS**

11 Fig. 1 A is a perspective of an electroactive polymer capacitor of the prior art without
12 electrical potential applied;

13 Fig. 1 B is a perspective fo the capacitor of Fig. 1A with electrical bias;

14 Fig. 2 is a top view, partially in section, of a vertebrae and balloon of the prior art;

15 Fig. 3 is a perspective, partially in section, of a vertebrae with a cannula and bone
16 tamp of this invention;

17 Fig. 4 is a top view of a vertebrae an another embodiment of the bone tamp of this
18 invention;

19 Fig. 5 is a perspective of another embodiment of the bone tamp of this invention;

20 Fig. 6 is a cross section of an implanted infusion pump of this invention; and

1 Fig. 7 is a cross section of an implanted aspiration pump of this invention.

3 DETAILED DESCRIPTION OF THE INVENTION

4 Fig. 3 illustrates one embodiment of a vertebroplasty cannula 21 with a EAP
5 transducer 120 deployed under electrical charge. The transducer 120 is permanently
6 mounted in the cannula and the EPA 23 spans an aperture 24 in the cannula 21. In the
7 initial position, without electrical charge, the transducer is housed within the cannula.
8 The procedure may or may not include a guide cannula (not shown) through which the
9 cannula 21 accesses the cancellous bone area within any skeletal bone. Once the
10 cannula 21 is in a desired location, an electrical charge is directed along cable 25 which
11 connects the transducer, through the cannula, from the electronic control 26 unit. The
12 EPA of the transducer 120 is deformed by the charge to a second position, as shown in
13 the Fig. 3. The EAP 23 may or may not be pre-strained before attachment about the
14 aperture 24 to increase the deformation. The deformation results in the cancellous
15 bone being compressed or tamped and forming a cavity within the cortical bone. The
16 electrical stimulation is turned off by the control unit 26 and the transducer returns to its
17 first position within the cannula 21. The cannula 21 can then be withdrawn. Another
18 cannula may be inserted through the guide cannula and PMMA or other biological
19 material may be introduced to the cavity.

20 Because the transducer is initially housed within the cannula 21, the cannula may be
21 introduced without a guiding cannula. Further, the cannula 21 is shown with a second
22 aperture 27 which can house another transducer 121. This transducer 121 may be

1 deployed simultaneously or independently with the first transducer 120 from the control
2 unit. The cannula 21, useful for vertebroplasty or other procedures, may have only one
3 aperture or more than two. The cannula may have multiple bores for introducing or
4 aspirating materials during the procedure, including PMMA, and/or carrying electrical
5 cables.

6 The transducer 120, as shown, is a monolithic transducer in that it has only one EAP
7 23 between separate electrodes 30, 30'; 31, 31' and 32, 32' forming several active
8 areas. These electrodes may be excited in various sequences or simultaneously by
9 control unit 26. The electrodes may produce differing effects because of each shape or
10 the electrical charge.

11 The control unit 26 includes a processor 28 or computer for over all command and
12 control. Depending on the electrical power source, there may be converters,
13 transformers or other modifying components. The control unit includes conditioning
14 electronics 29 to provide or receive electrical energy from the electrodes and function
15 as stiffness control, energy dissipation, electrical energy generation, polymer actuation,
16 polymer deflection sensing, and control logic. The electrical source may be a battery
17 with 1 to 15 volts with step up circuitry 33. There is step down circuitry 34 to adjust the
18 voltage from the transducer(s). The system may be operated with alternating current.

19 Another bone tamp is shown in Fig. 4 disposed within the cortical bone of a
20 vertebrae V. The transducer 122 has an electrode on each side of the EAP 23'. One
21 margin of the EAP is fixed on a frame 41 to prevent deflection. The transducer may be
22 arranged to deflect into different shapes and sizes either by fabrication or by electrical

1 stimulation. As shown, the transducer 23' is in the second position approximating a
2 wedge. The other margins are shown as straight but could be curved or angled or a
3 combination of both. A cannula 21' is shown as withdrawn from the cancellous bone.
4 The cannula 21' may be introduced into the cancellous bone over a docking needle.
5 The transducer is then inserted after the needle is removed from the cannula. The
6 cannula delivers the transducer in the initial position with the EAP 23' folded or wrapped
7 about the frame 41. The frame serves as a limiting margin of the cavity to be formed in
8 the vertebrae. Under the influence of electrical energy, the transducer deforms to the
9 second position, shown. The transducer 122 may be controlled, monitored and
10 charged wirelessly from outside the body or by cable. After the cavity has been formed,
11 the power is stopped and the transducer returns to the first position. In vertebroplasty,
12 the expansion of the transducer is such that the end plates of the crushed vertebrae are
13 displaced to a more normal location. Bone cement and/or other materials may be
14 injected into the cavity with the transducer in place. Of course, the transducer may be
15 removed by cannula before the introduction of the materials, if desired.

16 In Fig. 5, another bone tamp is shown inserted into the neck N of the femur F. The
17 neck is that portion of the femur that extends between the trochanter T and the ball B.
18 A fracture Z of the neck of the femur is common in older people and is difficult to
19 immobilize. A transducer 123 in the form of an internal splint is introduced into the
20 cancellous bone of the neck N in the initial position by cannula. The transducer 123 is
21 pre-stretched about a spring 50 to maintain the stretch and to direct the deformation.
22 The transducer 123 may be charged by cable 25' or by RF (radio frequency energy).

1 The transducer assumes the second position and expands against the cortical wall
2 forming an internal splint.

3 The transducers may be used for other purposes within the body. For example, Fig.
4 6 illustrates an implantable infusion pump 60 inserted beneath the skin S. The
5 transducer 124 is contained within a sheath 61 which serves to separate the transducer
6 from the medicament to be delivered by the pump. The transducer may be wound
7 around a spring or frame that allows expansion and contraction in the longitudinal axis.
8 The sheath may be elastic to expand with the transducer when the electrical charge is
9 applied through the cable 62. The sheath may be inelastic but sized to accommodate
10 the expanded transducer. The transducer is enclosed within an inelastic sheath. Either
11 sheath may contain a liquid with an electrolyte and the transducer may be ionic. As
12 shown, the transducer 124 and sheath 61 are in the expanded second position with the
13 medicament expressed through the exhaust port 64 from the reservoir 63.

14 The external wall of the pump has a self sealing refill port 67 penetratable by
15 hypodermic needle 69 to resupply the reservoir when the transducer is in the initial
16 position. The transducer 124 is of the type that resumes the initial position upon
17 cessation of electrical power. A one-way valve 65 controls the flow of the medicament
18 from the reservoir to the body from the port 64 through the catheter 68. The one-way
19 valve may be a slide valve, a flapper valve, a ball valve or other device. The pump
20 casing 66 is a bio-acceptable material, usually a polymer with a smooth external wall.
21 The pump may be used in a timed sequence with the transducer slowly expanding over
22 time and then returning to the initial position for the reservoir to be refilled.

Another pump is illustrated in Fig. 7. As shown, the pump is an aspirator for withdrawing materials from the body. The aspirator pump 70 has a smooth body for implantation within the body with a self sealing port 71 for withdrawing collected materials from the pump reservoir 72. The pump has a one-way valve 73 for controlling flow into the pump from a catheter 74. The transducer 125 extends across the reservoir 72 as a diaphragm and bottom wall. As the electrical charge is applied through cable 75, the transducer will deform into the lower chamber 75 of the pump body producing a negative pressure in the reservoir 72. The negative pressure may be monitored and controlled over time by the electronic control system. Upon cessation of the electrical stimulation, the transducer will return to the original position.

Of course, both pumps will operate outside the body and when the one-way valves are reversed perform the opposite function as that described above.

A number of embodiments of the present invention have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit and scope of the invention. Accordingly, it is to be understood that the invention is not to be limited by the specific illustrated embodiment but only by the scope of the appended claims.